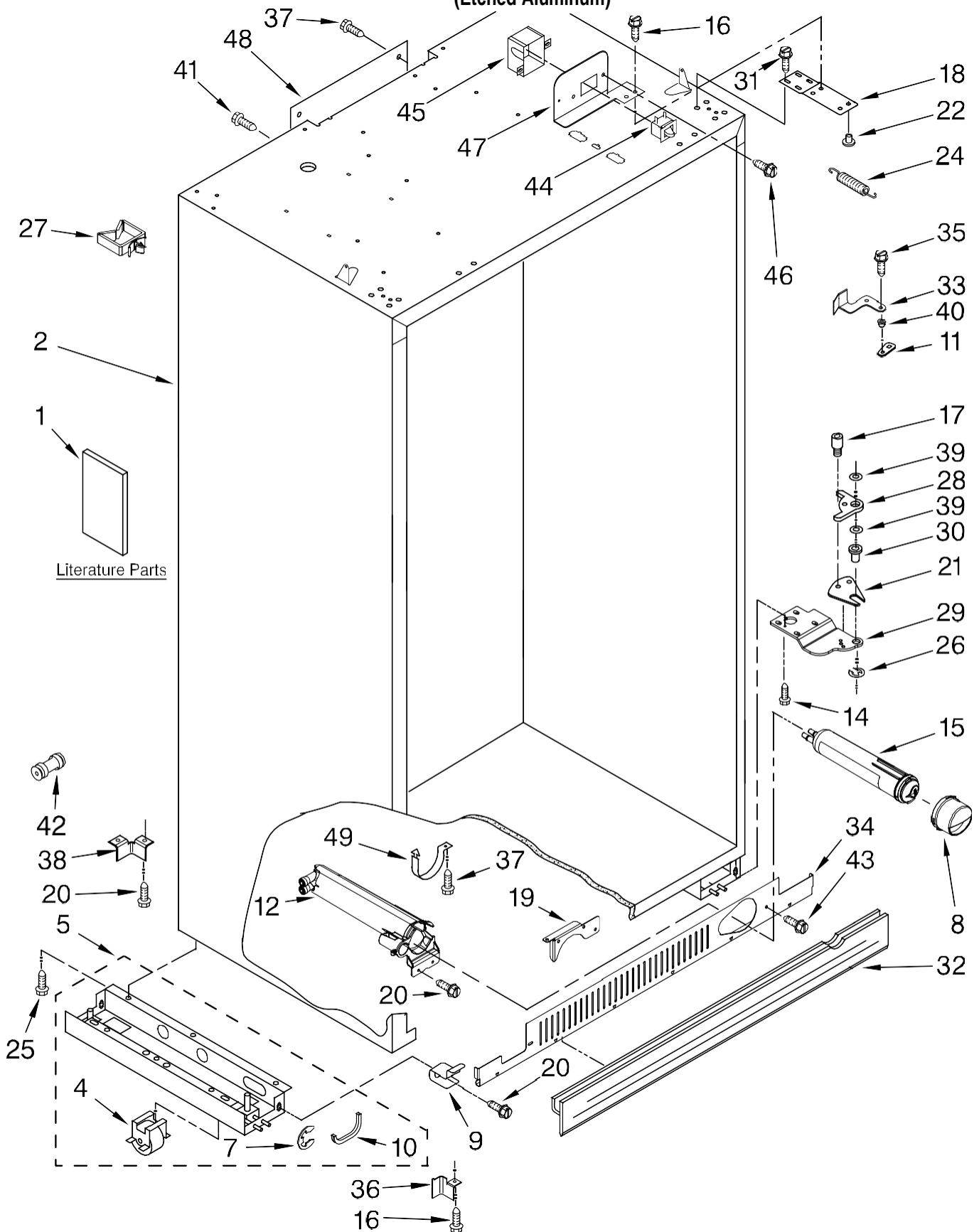


CABINET PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CABINET PARTS

For Models: IF48DBOL

(Etched Aluminum)

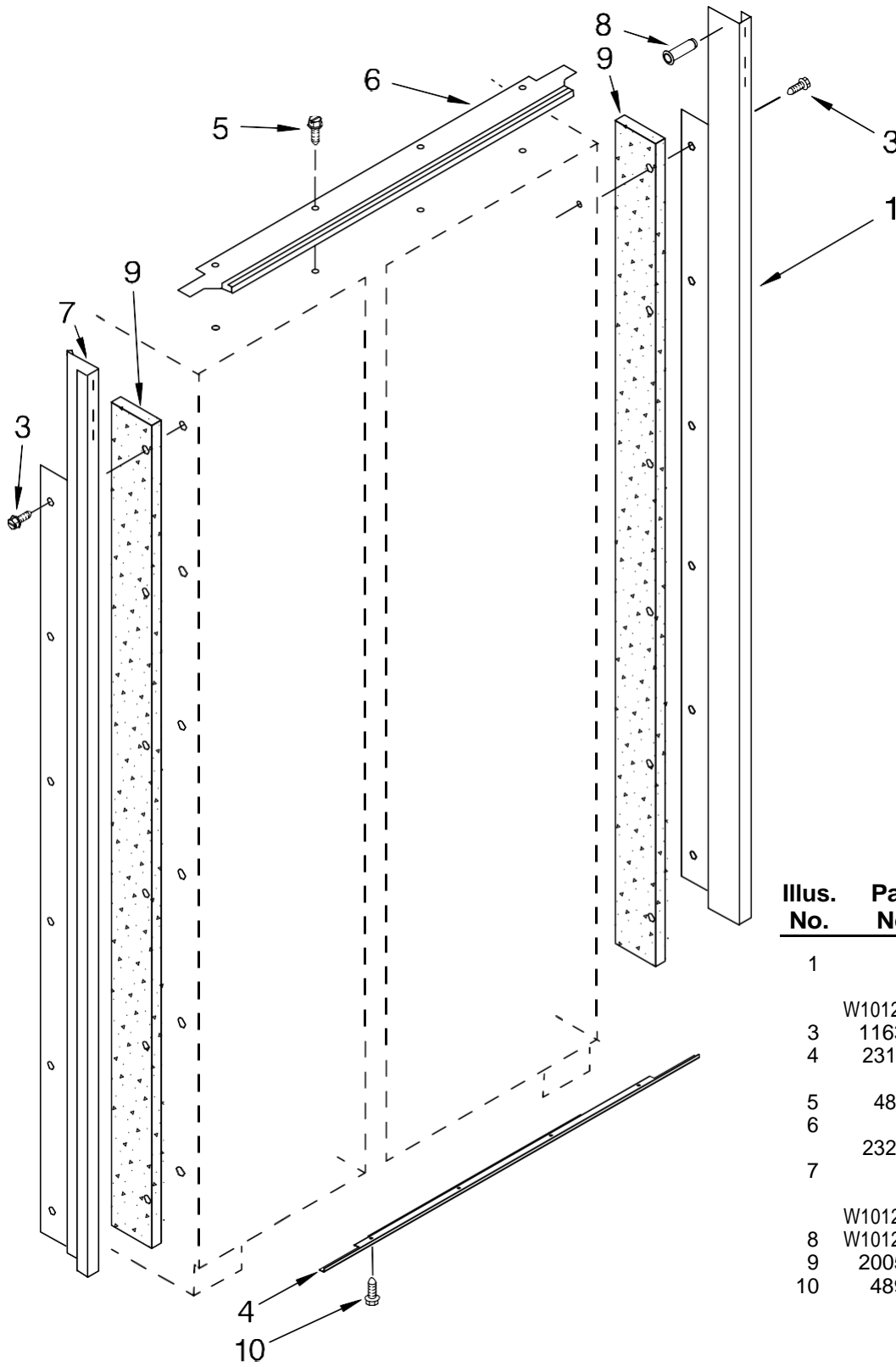
Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1		Literature Parts	17	3400230	Screw, Door Stop	34		Grille Bottom, Front
	W10159566	Use & Care Guide	18	2257644	Hinge (Top)		2209431B	Black
	W10165112	Energy Guide	19	2307582	Bracket, Mtg (Water Filter)	35	2005921	Screw
	W10180103	Service & Wiring Sheet	20	489464	Screw	36		Bracket, Support Base (Front)
	2306424	Icemaker and Ingredient Care Center Service Sheet	21	2004994	Lock, Adjustable Bushing		2006616	Left
			22	2300082	Bushing		2006556	Right
	W10180893	Main Control Service Sheet	24		Spring, Door Closure	37	1157158	Screw
	W10159564	Installation Instructions		2221242	Right Side	38	2006617	Bracket, Support Base (Rear) (2)
2		Cabinet (Not A Serviceable Part)		2004517	Left Side	39	2006346	Washer
4	W10138054	Roller, Front & Rear (4)	25	486194	Screw	40	2266880	Bushing, Extension Arm
5		Support, Leveler Assembly	26	2005008	Retaining Ring, Adjustable Bushing	41	1163283	Screw
	2318194	Refrigerator Side	27	W10129069	Wire Clip (5)	42		Connector, Water Tube
	2318193	Freezer Side	28	2006342	Gap, Cover Assembly (Bottom)		2209709	5/16-1/4"
7	2006841	Ring, Retainer	29		Hinge (Bottom) 2006779	43	8281163	Screw
8		Cap, Water Filter			Freezer Side 2006780	44		Switch, Rocker Arm 1118894
9	2186494B	Black			Refrigerator Side			Refrigerator Door Side
10	2325157	Bracket, Grill	30	2302876	Bushing, Adjustable		1115373	Freezer Door Side
11	2307584	Grommet, Crossover Tube	31	8533913	Screw 1/4-20 x 5/8	45	2215938	Cover, Switch (2)
12	2005783	Cam, Door Closer	32		Skirt-Grille, Bottom	46	487415	Screw (2)
14	3400525	Screw		2209026B	Black	47		Bracket, Switch 2221097
15	W10168990	Filter, Water	33		Extension Arm, Door Closer		2221096	Left
16	489399	Screw		2266882	Right	48	2215612	Cover, Rear
				2266881	Left, Chrome	49	2209090	Band, Support

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CABINET TRIM PARTS

For Models: IF48DBOL

(Etched Aluminum)



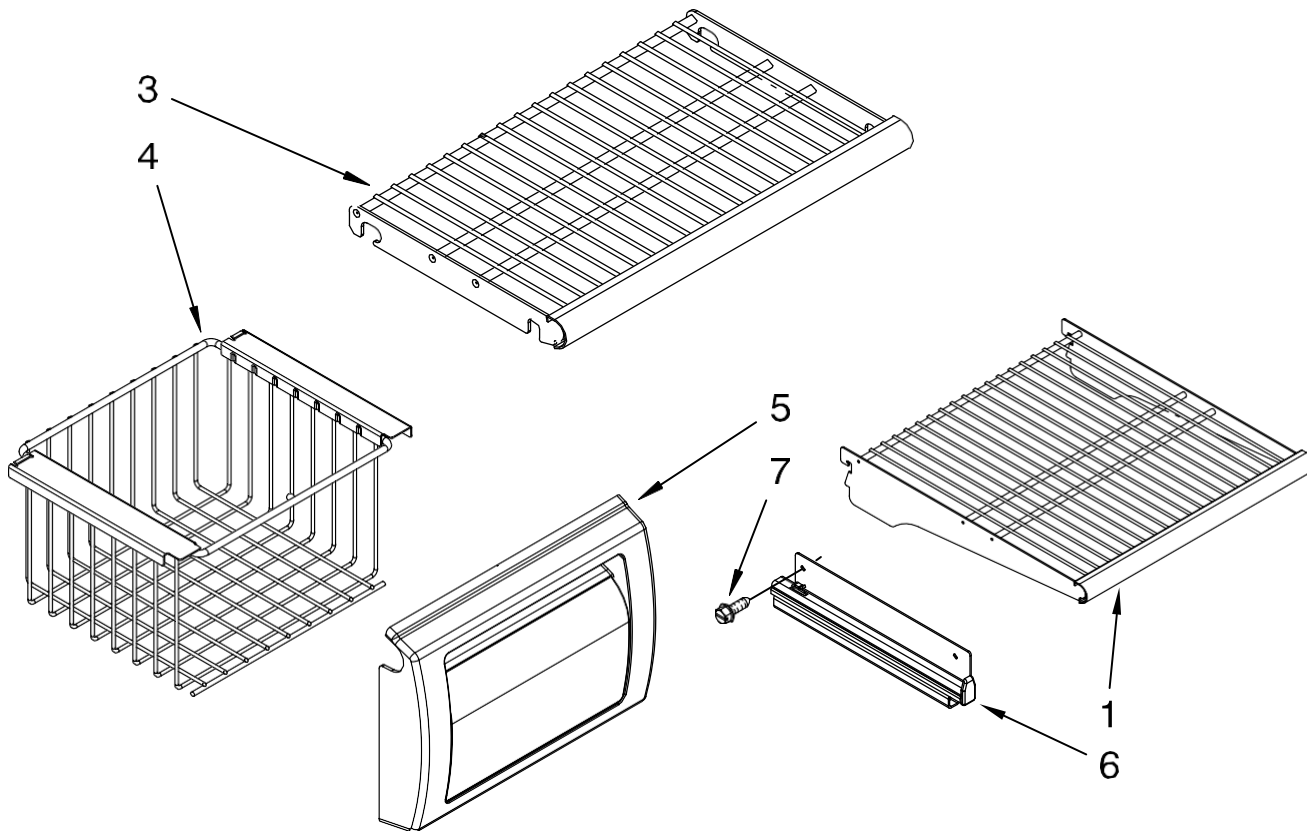
Illus. No.	Part No.	DESCRIPTION
1		Cabinet, Trim (Right Side)
	W10121468	Etched Aluminum
3	1163283	Screw
4	2316688	Cabinet, Trim (Bottom)
5	486194	Screw
6		Cabinet, Trim Top
	2327373	Etched Aluminum
7		Cabinet Trim (Left Side)
	W10121475	Etched Aluminum
8	W10121451	Nutsert (4)
9	2005925	Seal-Trim, Side
10	489464	Screw

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER SHELF PARTS

For Models: IF48DBOL

(Etched Aluminum)



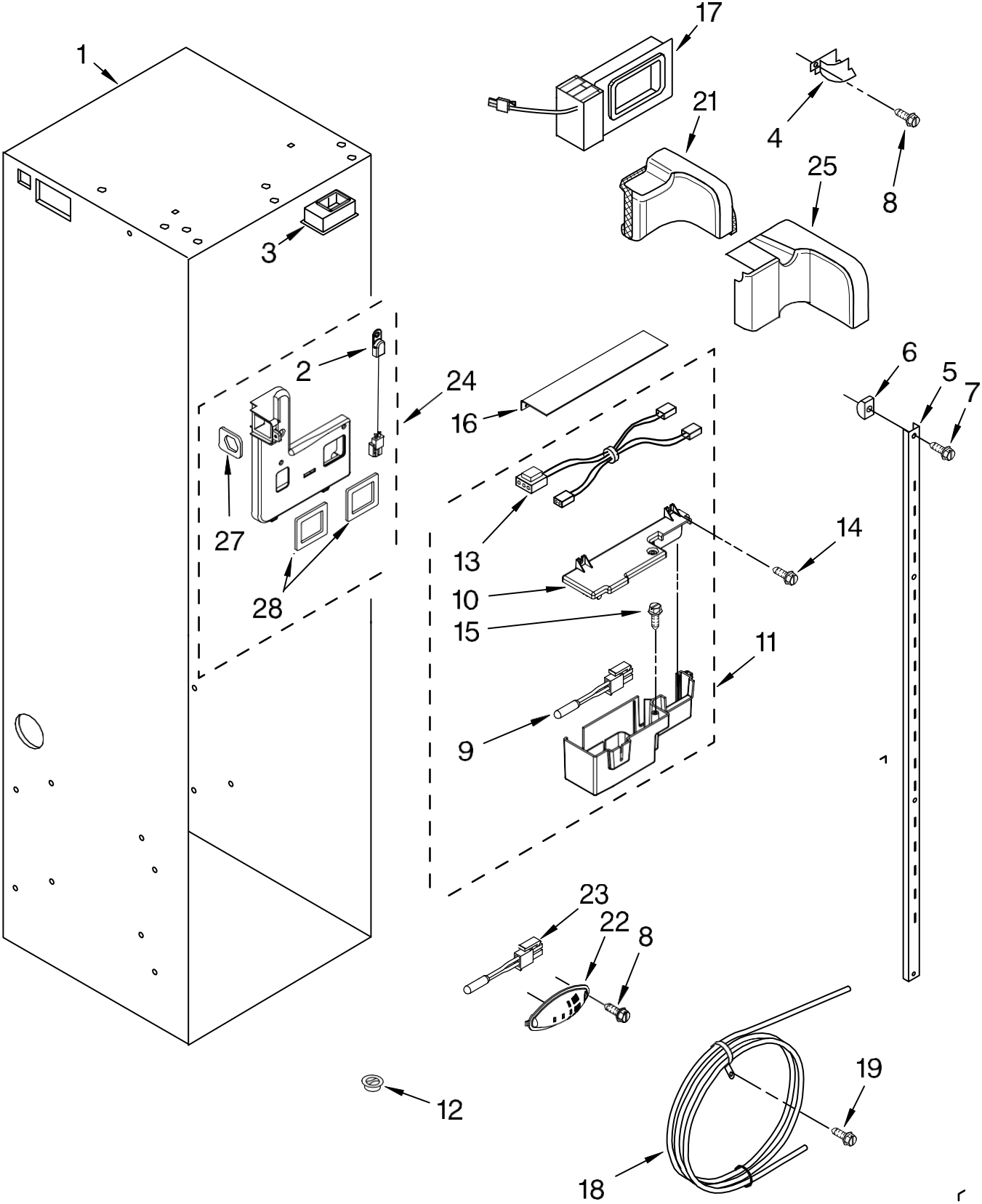
Illus. No.	Part No.	DESCRIPTION
1	2302869	Wire, Shelf
3	2302884	Shelf, Fixed (2)
4	2259083	Basket
5	2256271	Front, Basket
6		Slide, Basket
	2259317	Right Side
	2259318	Left Side
7	8533928	Screw

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR LINER PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR LINER PARTS

For Models: IF48DBOL

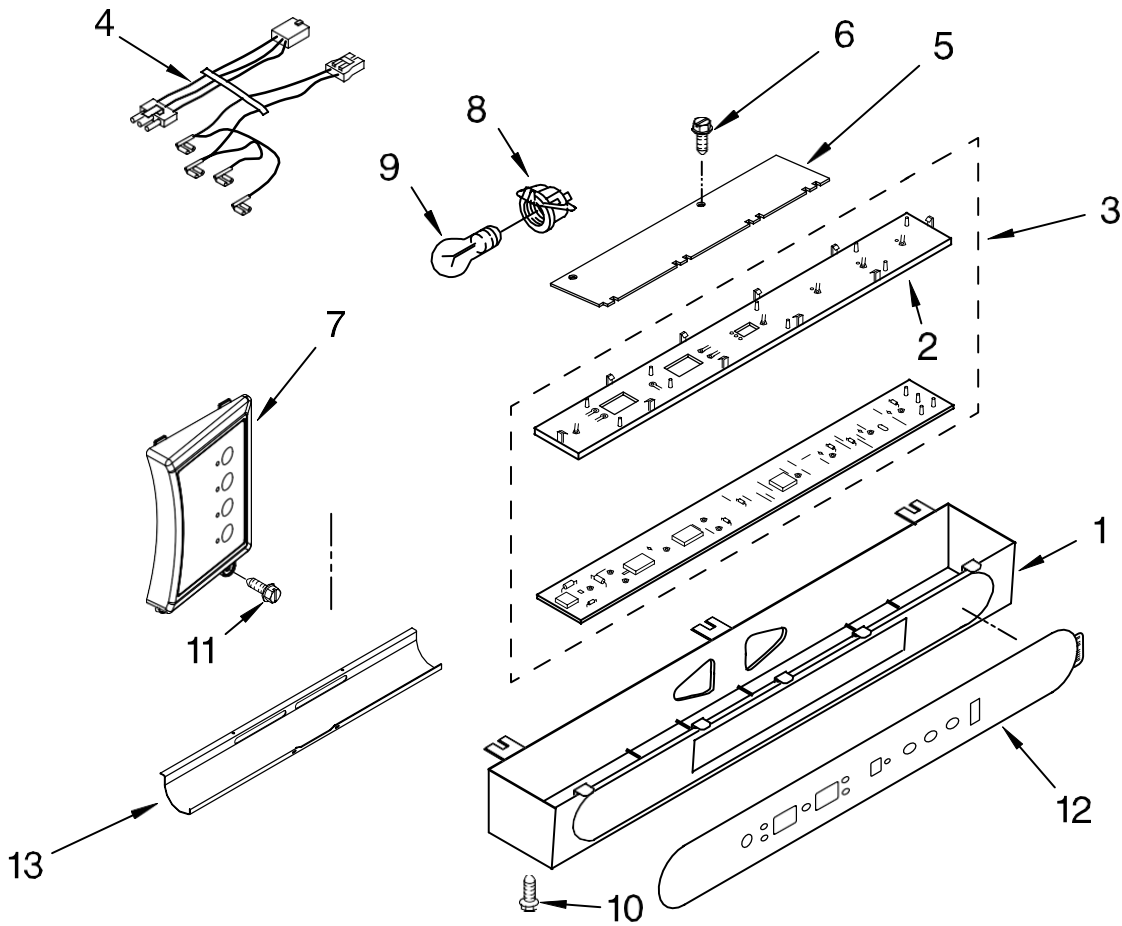
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1		Liner (Not A Serviceable Part)
2	2306010	Thermistor
3	2208970	Air Duct
4	2003577	Guard, Air Return
5	2259077	Ladder, Shelf (2)
6	520965	Screw Support, Ladder (8)
7	2006475	Screw
8	487539	Screw
9	2302937	Thermistor
10	2302986	Lid, Meat Pan Baffle
11	W10169528	Baffle Control Assembly
12	2171846	Release Valve
13	2310205	Jumper, Air Baffle
14	488357	Screw
15	486194	Screw
16	W10159487	Diverter, Crisper Cover
17	2221296	Air Baffle Assembly
18	2327509	Reservoir
19	488280	Screw
21	2309222	Diffuser Assembly
22	2317105	Cover, Thermistor
23	2188820	Thermistor
24	2302992	Spacer, Air-Baffle
25	2309087	Cover, Diffuser
27	2259412	Seal, Air Duct (Round Hole)
28	2259398	Seal, Air Duct (Square Hole)

CONTROL PANEL PARTS

For Models: IF48DBOL

(Etched Aluminum)



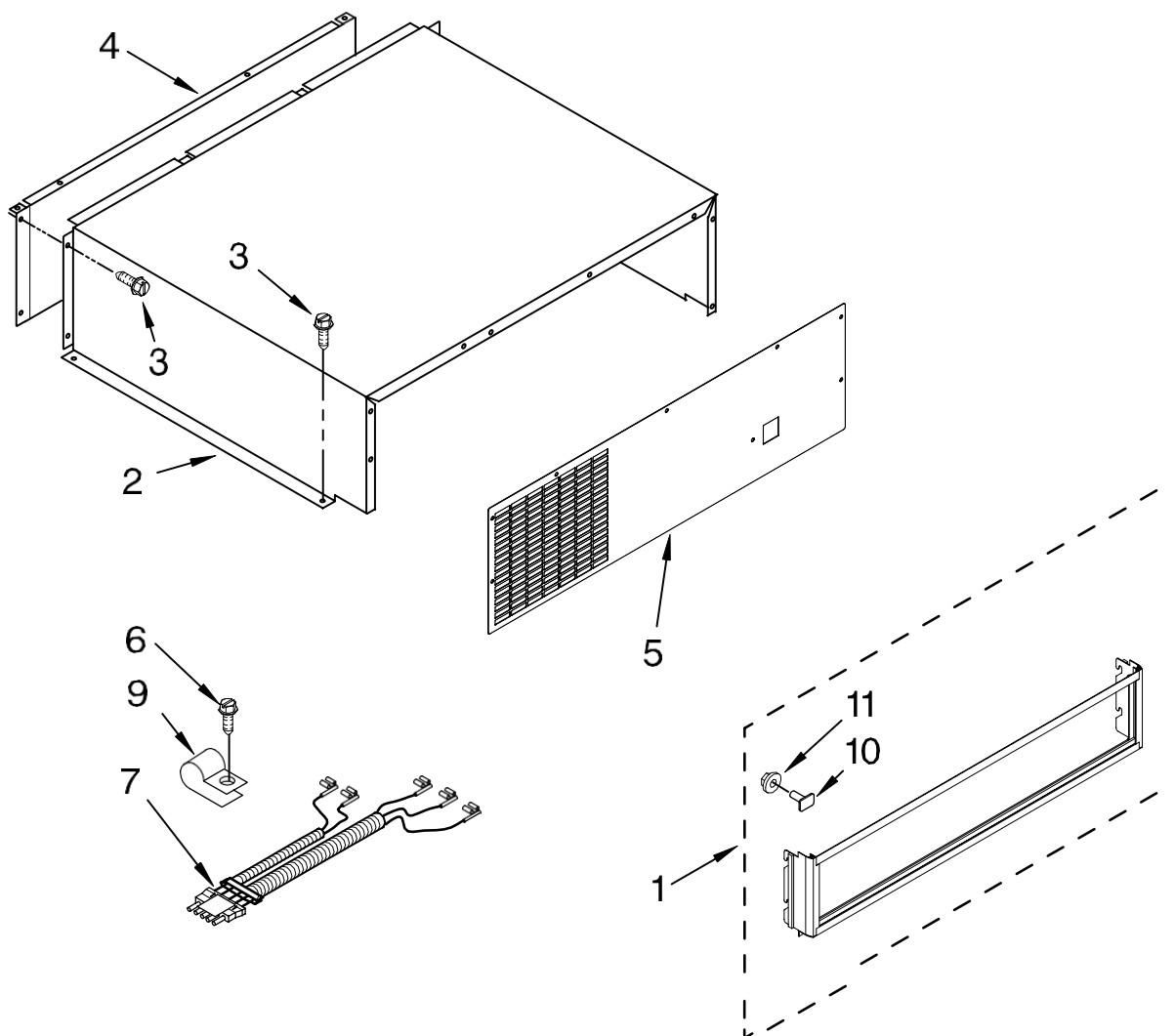
Illus. No.	Part No.	DESCRIPTION
1	2302773	Control Box
2	2215670	Insert
3	106428	Circuit Board, Housing Control
4	2310197	Wire Harness
5	2221121	Support, Bracket
6	489006	Screw
7	W10151210	Display Assembly, Ingredient Care
8	2162085	Socket, Light (2)
9	2255743	Light Bulb (2)
10	486194	Screw
11	8281185	Screw
12	W10165031	Overlay
13	2302716	Shield, Light

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

TOP GRILLE AND UNIT COVER PARTS

For Models: IF48DBOL

(Etched Aluminum)



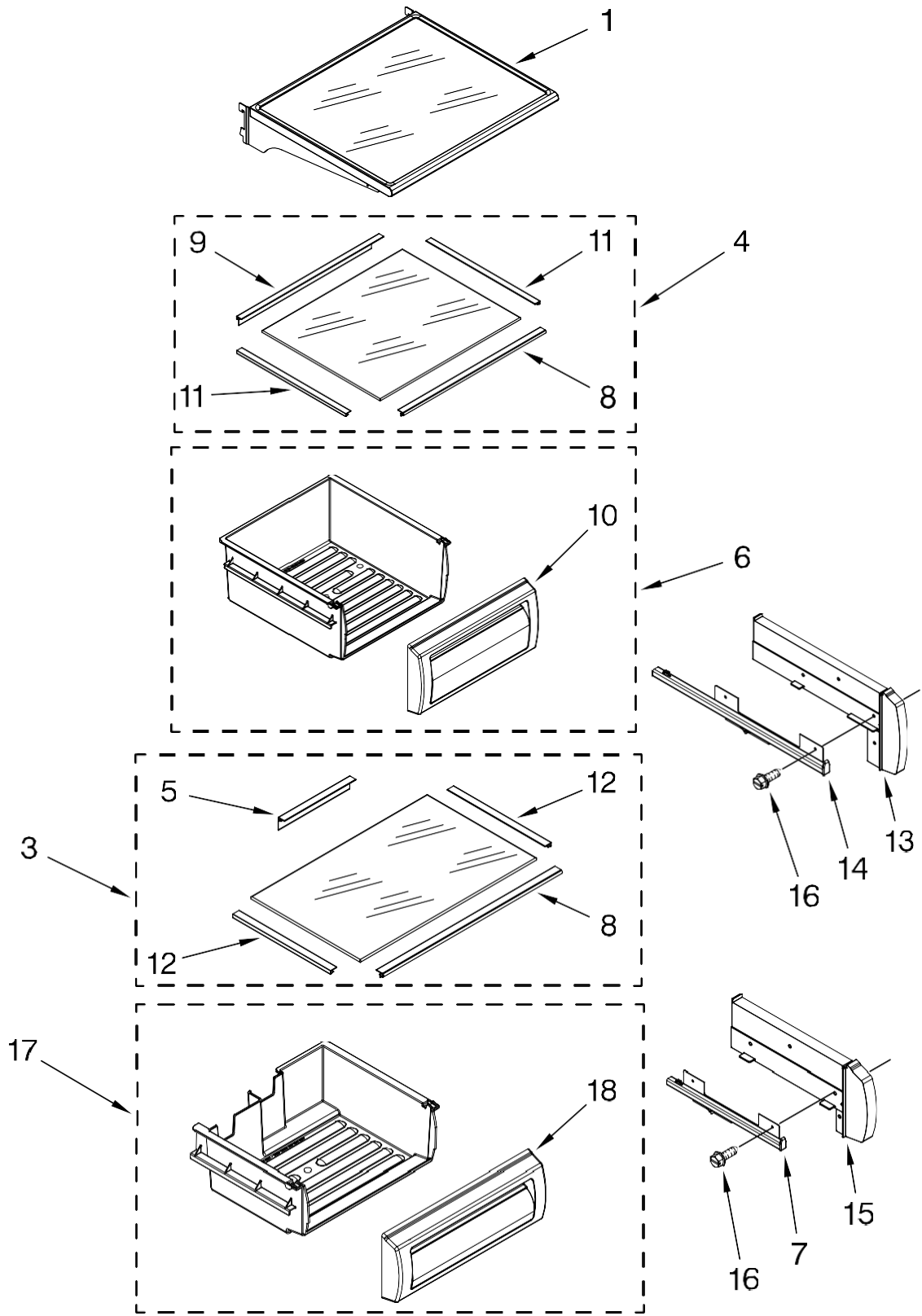
Illus. No.	Part No.	DESCRIPTION
1		Panel, Decorative Assembly 2259424X Etched Aluminum
2	W10161693	Cover, Unit
3	486194	Screw
4	2256466	Back Panel
5	W10121229	Cover, Unit Front
6	487415	Screw
7	2310194	Wire Assembly RC/FC Light Switch
9	489348	Clamp
10	2003347	Tee Bolt(4)
11	1161548	Nut (4)

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR SHELF PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR SHELF PARTS

For Models: IF48DBOL

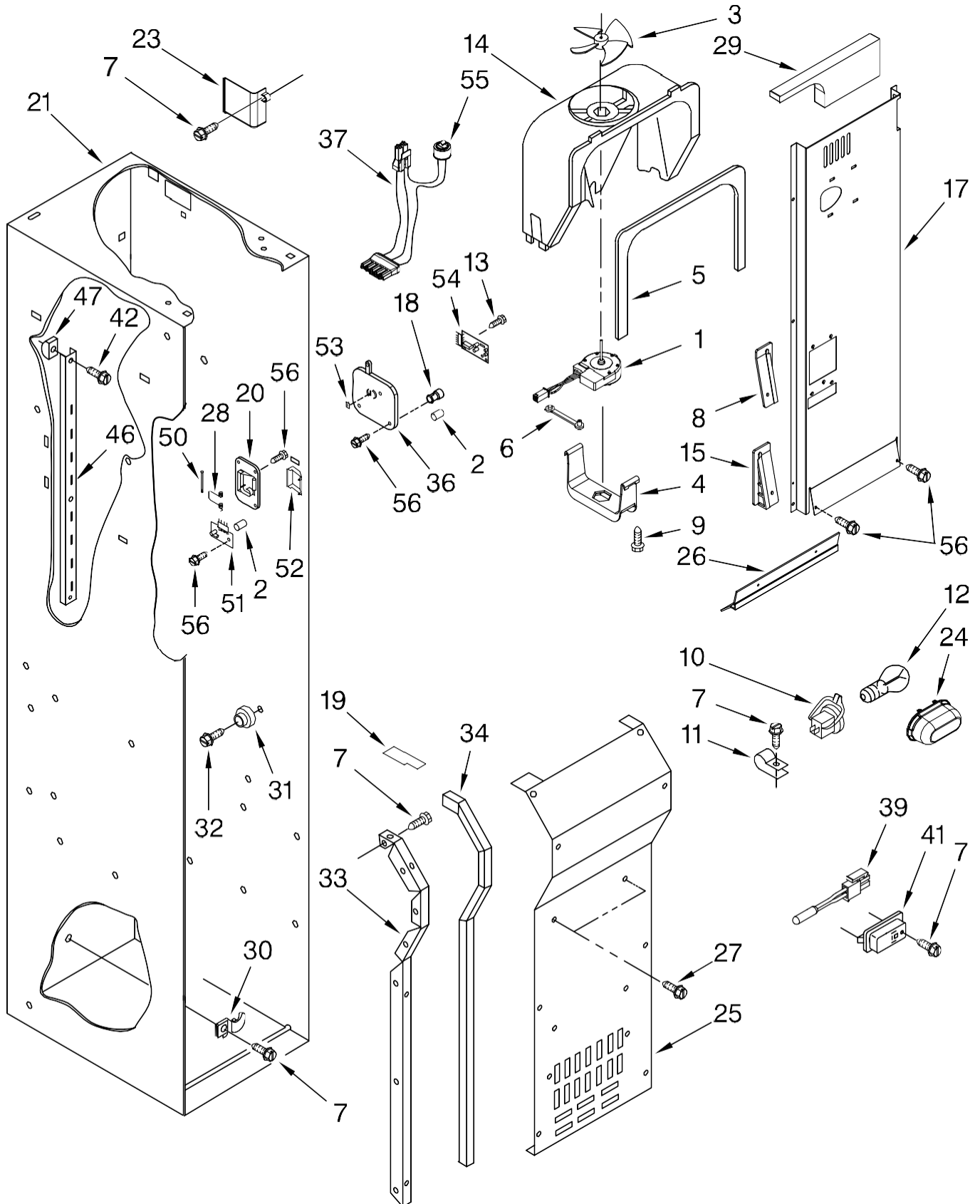
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1	W10165104	Shelf Assembly
3	W10165092	Assembly, Meat Pan Cover
4	W10165086	Assembly, Crisper Cover
5	2257583	Trim, Glass Rear
6	2252413	Crisper Pan (2)
7		Slide, Meat Pan
	2302954	Left Side
	2302955	Right Side
8	2302832	Trim, Glass Front
9	2256255	Trim, Glass Rear
10	2256249	Front, Crisper Pan
11	2252255	Trim, Glass Side Crisper Pan
12	2256250	Trim, Glass Side Meat Pan
13		Spacer, Crisper
	2256222	Right Side (2)
	2256223	Left Side (2)
14		Slide, Crisper
	2302956	Right Side
	2302957	Left Side
15		Spacer, Meat Pan
	2256243	Left Side
	2256244	Right Side
16		Screw
	8533929	Right Side- (8-18 x 1.375)
	8533928	Left Side- (8-18 x .750)
17	2256370	Pan Assembly Meat
18	2256367	Front, Meat Pan

FREEZER LINER AND AIR FLOW PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER LINER AND AIR FLOW PARTS

For Models: IF48DBOL

(Etched Aluminum)

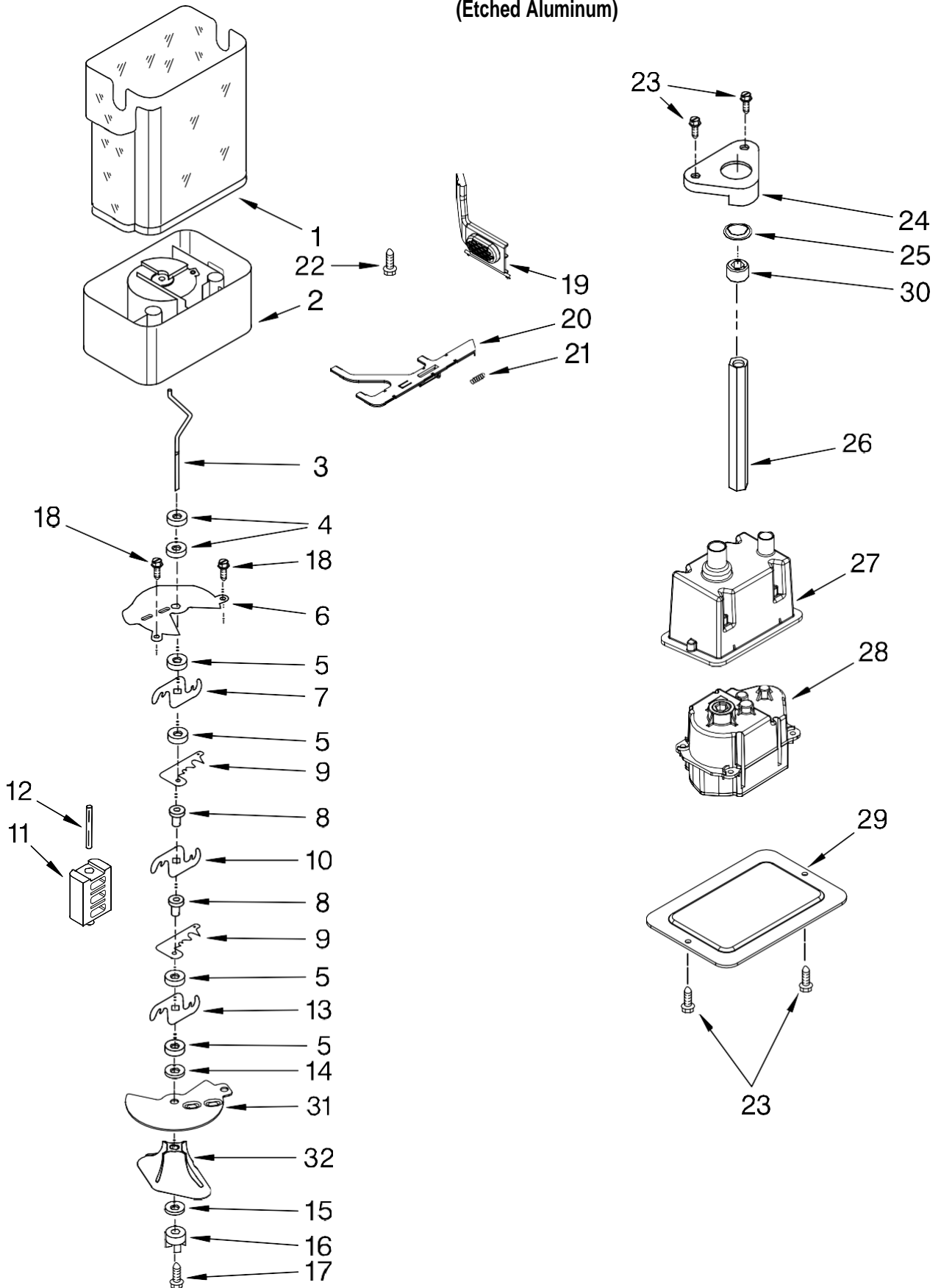
Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	2259385	Fan Motor	20	W10151205	Cover, Emitter	36	W10151208	Cover, Receiver
2	2198665	Tube, P.C. Board	21		Liner (Not A Serviceable Part)	37	W10139189	Harness, Evap Fan (Includes Item 55)
3	2169142	Fan Blade	23	2259025	Cover, Air Outlet	39	2306010	Thermistor
4	2223733	Retainer, Fan Motor	24	2307751	Light Shield	41	2317105	Cover, Thermistor
5	2302817	Gasket, Cover	25	W10158005	Cover, Evaporator	42	2006475	Screw
6	2223986	Grommet	26	2302851	Support, Air Duct	46	2259032	Ladder, Shelf
7	486194	Screw	27	487539	Screw	47	2259445	Support, Screw
8	2259464	Wedge, Air Duct	28	2198635	Spring	50	2198634	Pin
9	488500	Screw, Ground	29	2309284	Deflector, Air Duct	51	2220398	P.C. Board Emitter
10	2223857	Socket, Light (2)	30	1112260	Support, Evaporator	52	2198633	Flipper
11	488937	Clamp, Nylon	31	2196483	Shelf, Stud (20)	53	2315398	Slide, Icemaker Shut Off
12	2326255	Light Bulb	32	8281158	Screw	54	2255114	P.C. Board, Receiver
13	489214	Screw	33		Evaporator, Cover Rail	55	W10160570	Defrost, Bi-Metal
14	2182120	Scroll, Fan		2221107	Left Side	56	8281185	Screw
15	2259465	Wedge, Air Duct		2259355	Right Side			
17	2307775	Air Duct	34	2220904	Gasket (2)			
18	2198643	Lens			Evaporator Cover			
19		Block, Fan Scroll						
	2209482	Right						
	2209482	Left						

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

MOTOR AND ICE CONTAINER PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

MOTOR AND ICE CONTAINER PARTS

For Models: IF48DBOL

(Etched Aluminum)

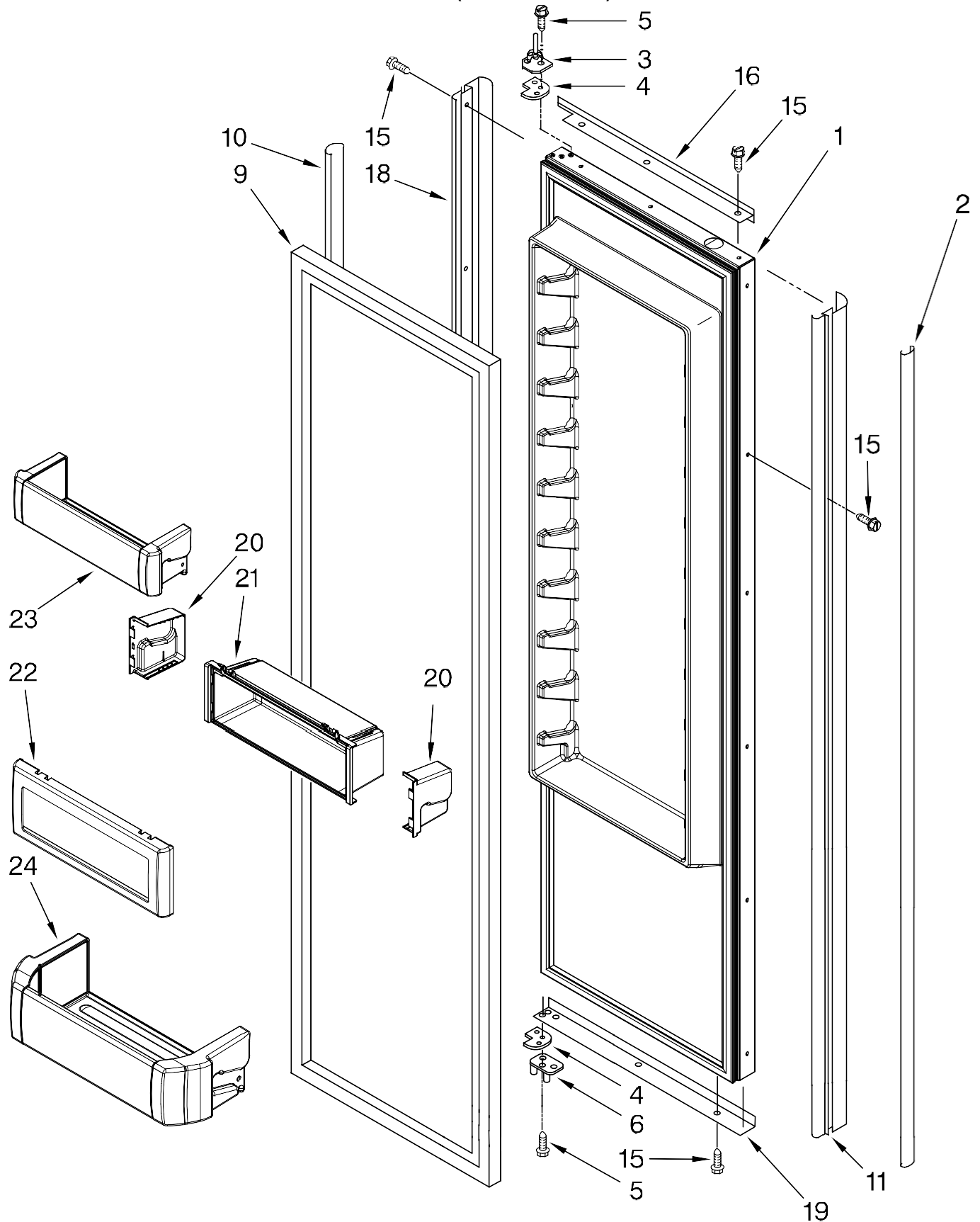
Illus. No.	Part No.	DESCRIPTION
1	2222970	Ice Bin
2	W10151248	Crusher Bin
3	W10140642	Auger
4	2258220	Washer, Auger
5	1119007	Spacer, Flat (6)
6	2317248	Cover, Crusher
7	2257024	Blade, Rotary
8	1119005	Spacer, Step (2)
9	2257020	Blade, Fixed
10	2257023	Blade, Rotary
11	2317239	Block, Blade
12	489229	Roll Pin
13	2257022	Blade, Rotary
14	489235	Washer, Plain
15	2198661	Washer, Coupling
16	2188918	Coupling, Top
17	8281164	Screw
18	3400065	Screw
19	2266800	Button, Bin
20	W10134785	Latch, Bin
21	2198608	Spring, Latch
22	2198671	Screw (2)
23	8281163	Screw
24	2188919	Holder
25	2198628	Seal
26	2318030	Drive Shaft
27	2318011	Enclosure, Motor
28	2315546	Dispenser, Motor
29	2318028	Cover
30	2315559	Sleeve, Coupling
31	2317250	Chamber, Divider
32	2317243	Wiper
33	108810	Wiring Harness Dispenser Motor (not shown)

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

For Models: IF48DBOL

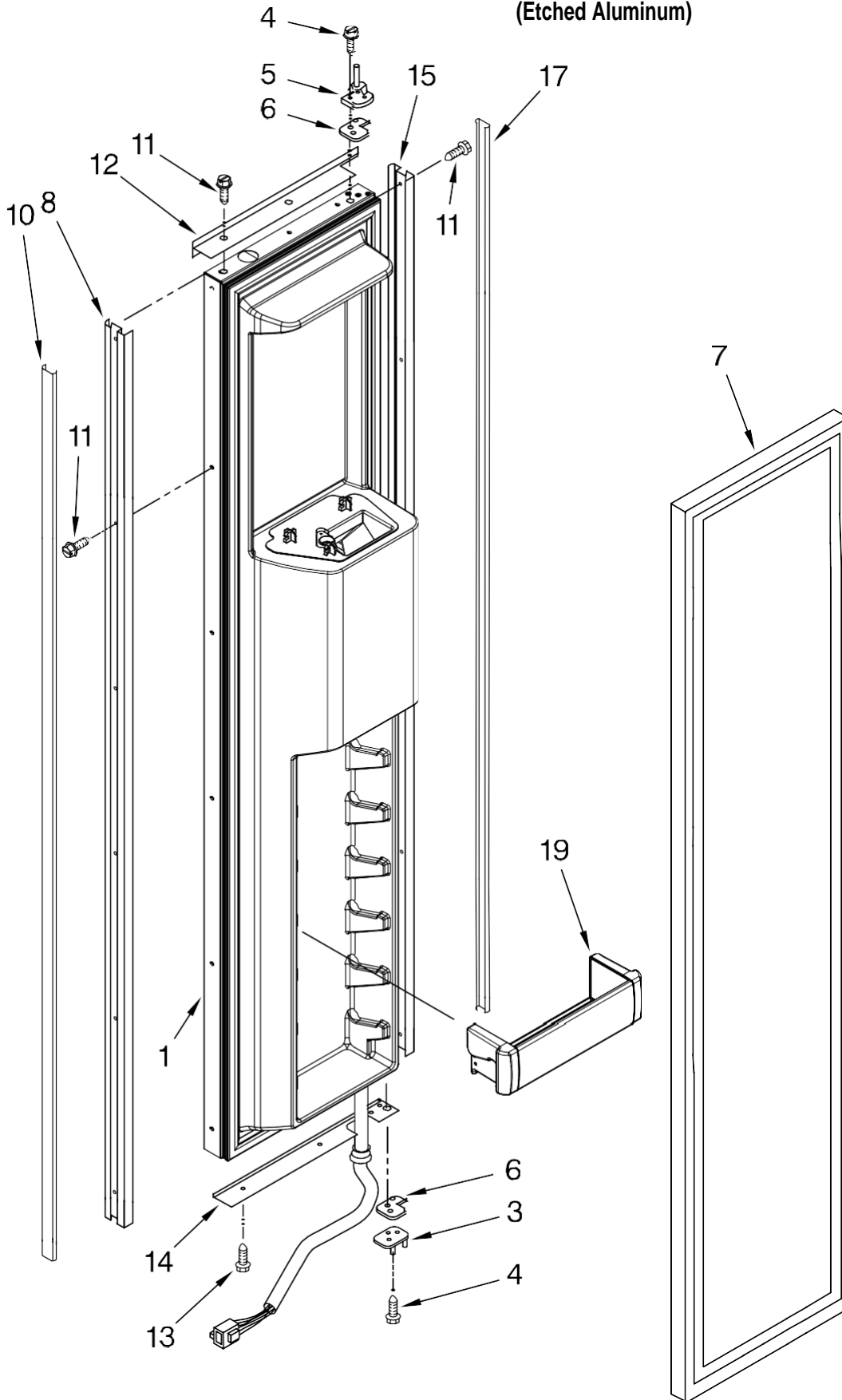
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1	2252331	Refrigerator Door Panel (Includes Item #9)
2		Trim, Screw Cover (Handle Side)
	2259448X	Etched Aluminum
3		Hinge Assy, Top
	2266854	Etched Aluminum
4	2316804	Spacer-Door, Top & Bottom
5	489282	Screw
6		Hinge Assy, Btm
	2302878	Black Bin
9	2222812	Door Gasket, Magnetic
10		Trim, Screw Cover (Hinge Side)
	2259365X	Etched Aluminum
11		Trim-Door, (Handle Side)
	2259040X	Etched Aluminum
15		Screw, 8-15 x .500
	8281250	Stainless Steel
16		Trim-Door, Top
	2005012	Etched Aluminum
18		Trim-Door, Hinge Side
	2257686X	Etched Aluminum
19		Trim-Door, Btm
	2215995	Etched Aluminum
20		Endcap
	2222919	Right Side
	2222920	Left Side
21	2222923	Bin, Utility Center
22	2257617	Door, Utility Bin
23	2222774	Bin, Door (3)
24	2222771	Bin, Door

FREEZER DOOR PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER DOOR PARTS

For Models: IF48DBOL

(Etched Aluminum)

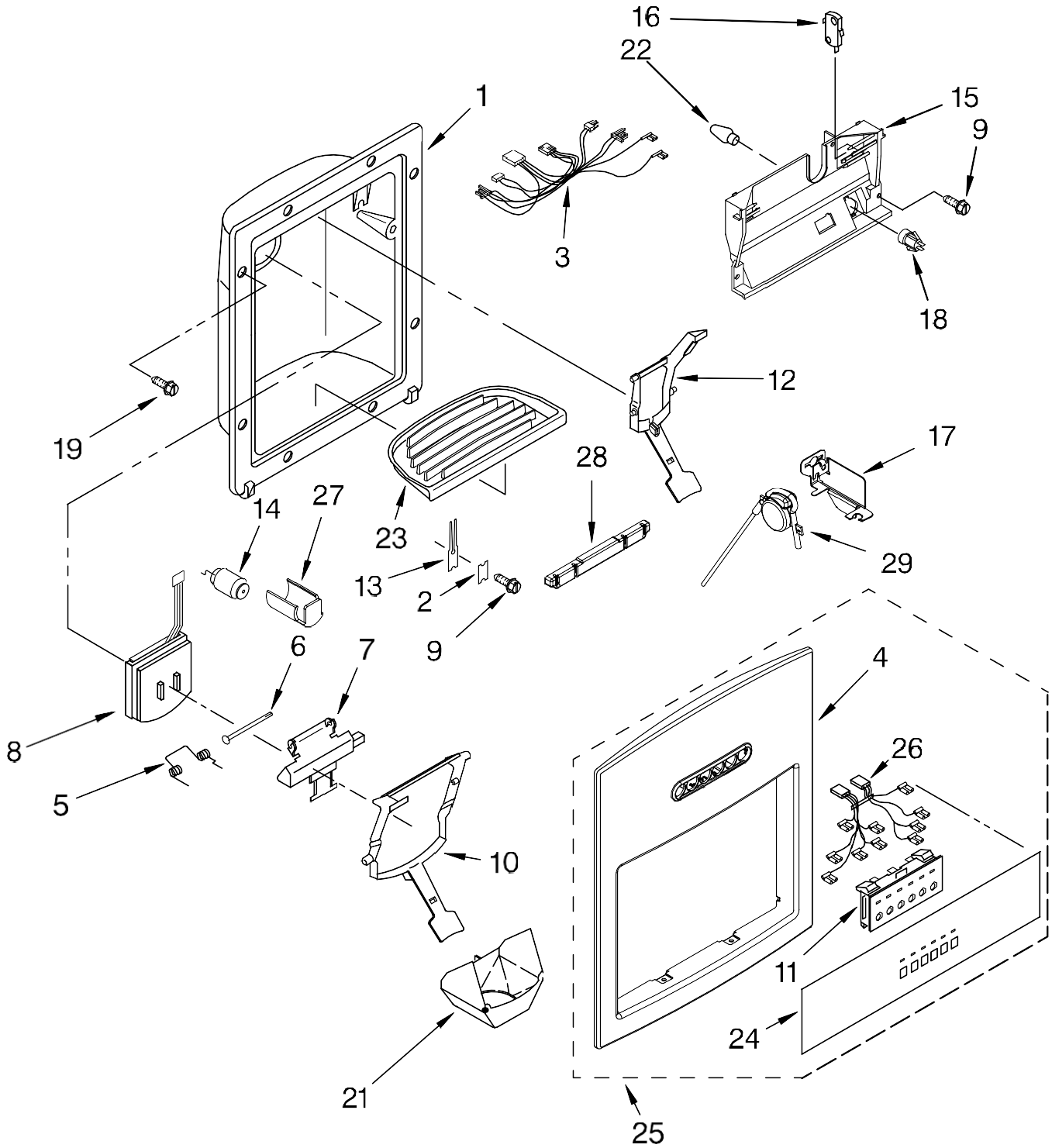
Illus. No.	Part No.	DESCRIPTION
1		Freezer Door (Includes #14)
	W10165042	Etched Aluminum
3		Hinge, Bottom
	2302879	Etched Aluminum
4	489282	Screw
5		Hinge, Top
	2266854	Etched Aluminum
6	2316804	Spacer-Door, Top & Bottom
7	2222810	Door Gasket, Magnetic
8		Trim-Door, Handle Side
	2259041X	Etched Aluminum
10		Trim, Screw Cover Handle Side
	2259448X	Etched Aluminum
11		Screw
	8281250	Stainless Steel
12		Trim-Door, Top
	2005021	Etched Aluminum
13	8281250	Screw
14		Trim-Door, Btm
	2215986	Etched Aluminum
15		Trim-Door, Hinge Side
	2257687X	Etched Aluminum
17		Trim, Screw Cover Hinge Side
	2259365X	Etched Aluminum
19	2222777	Bin, Door (3)

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

DISPENSER FRONT PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

DISPENSER FRONT PARTS

For Models: IF48DBOL

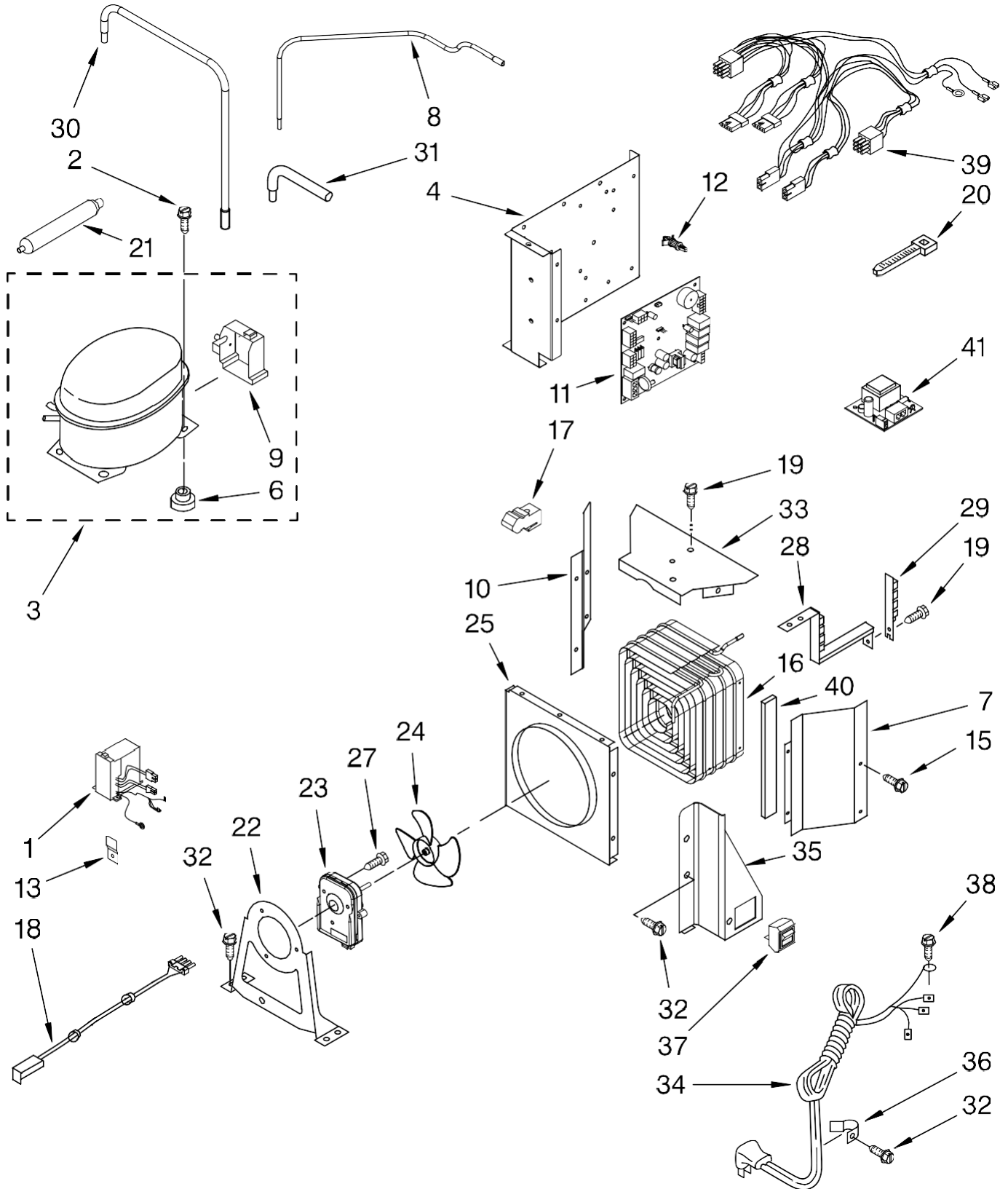
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1		Housing, Dispenser (Not Serviced)
2	2195051	Strain Relief
3	2310198	Wire Assembly
4		Cover, Dispenser (Not Available— Order Item 25)
5	2304772	Spring, Torsion
6	2196195	Pin
7	2304355	Ice Door Mechanism
8	2180353	Door, Ice
9	489000	Screw
10		Lever, Ice Dispenser
	2259396B	Black
11		Switch Assembly (Not Available— Order Item 25)
12		Lever, Water Dispenser
	2259395B	Black
13	2194719	Spring, Lever
14	2205686	Delay Mechanism
15	W10139151	Bracket, Control
16	2162361	Switch (4)
17	2259209	Bracket, Anti- Drip Valve
18	2180200	Lamp Holder
19	8281164	Screw
21	2180224	Guide, Ice
22	3406124	Light Bulb
23	2206670B	Grill, Overflow
24		Overlay, Cover (Not Available— Order Item 25)
25	W10165057	Front Cover Assembly (Includes Items 4, 11, 24 & 26)
26	W10139149	Switch-Jumper, Wire Assembly
27	2252127	Sleeve, Delay Mechanism
28	2306077	Spacer, Dispenser Cover
29	2320669	Valve, Anti-Drip

UPPER UNIT PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UPPER UNIT PARTS

For Models: IF48DBOL

(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1	W10133449	Inverter Box
2	489373	Screw, Compressor Mounting (4)
3	2302967	Compressor (Includes Items 6 & 9)(Also Order 876765 Tube Kit)
4	2318087	Housing, Control Board
6	1100826	Grommet, Mounting
7	2309002	Support, Condenser
8	2307694	Tube, Transiton (Cond/Ht Loop) (Right)
9	2215676	Terminal Cover
10	2309001	Support, Condenser (Left)
11	W10818296	Control Board
12	2203075	Spacer (5)
13	2256328	Bracket, Inverter Box
15	1157158	Screw
16	2307998	Condenser
17	2309431	Grommet (2)
18	2310207	Wire, Jumper
19	489399	Screw
20	2155774	Wire Tie
21	W10183201	Drier
22	W10136614	Bracket, Fan Motor

Illus. No.	Part No.	DESCRIPTION
23	2188875	Motor, Fan
24	W10139483	Blade, Fan
25	2003169	Orifice, Fan
27	8533993	Screw
28	2317031	Bracket, Vibration (Condenser)
29	2317030	Arm, Vibration (Condenser)
30	2307566	Tube, Transition (Condenser/Drier)
31	2194319	Tube, Process
32	486194	Screw
33	2309000	Cover, Condenser
34	2310251	Service Cord
35	2307684	Bracket, Mounting (Power Switch)
36	549193	Clamp, Cord
37	2266802	Switch, Power Disconnect
38	487294	Screw, Ground
39	W10167450	Wiring Harness, Unit Compartment
40	2309432	Gasket, Condenser
41	2259350	Power Supply, Ingredient Care Center

Illus. No.	Part No.	DESCRIPTION
Following Parts Not Illustrated and Optional Parts Not Included		
	978025	Valve, Access (1/4")
	978026	Valve, Access (5/16")
	978027	Valve, Access (3/8")
	978028	Valve, Access (1/2")
	978029	Valve, Access (5/8")
	978030	Valve, Access (3/4")
	876764	Valve, Access (3/16")

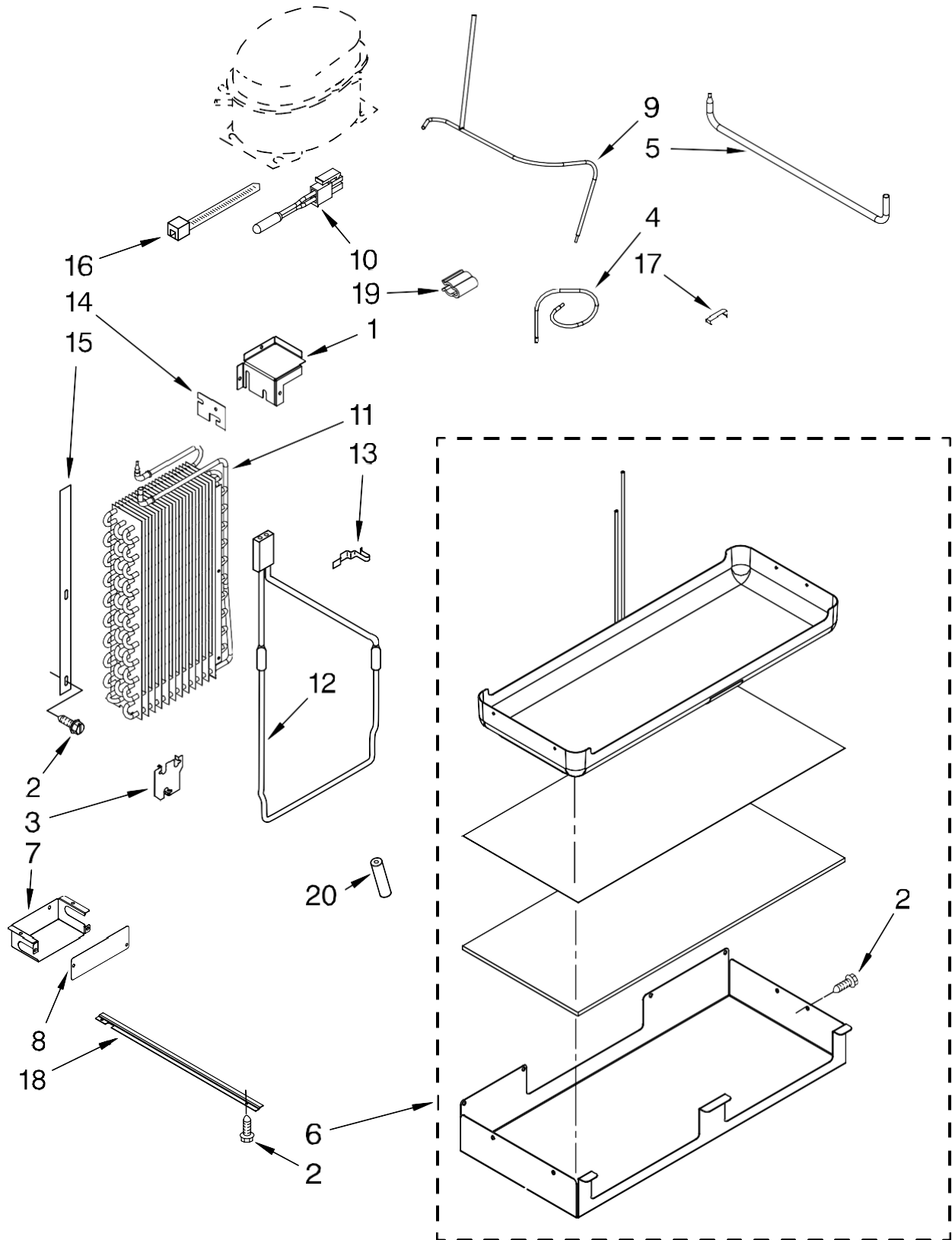
REFRIGERANT CHARGE

7.50 oz.
(R-134A)

LOWER UNIT AND TUBE PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

LOWER UNIT AND TUBE PARTS

For Models: IF48DBOL

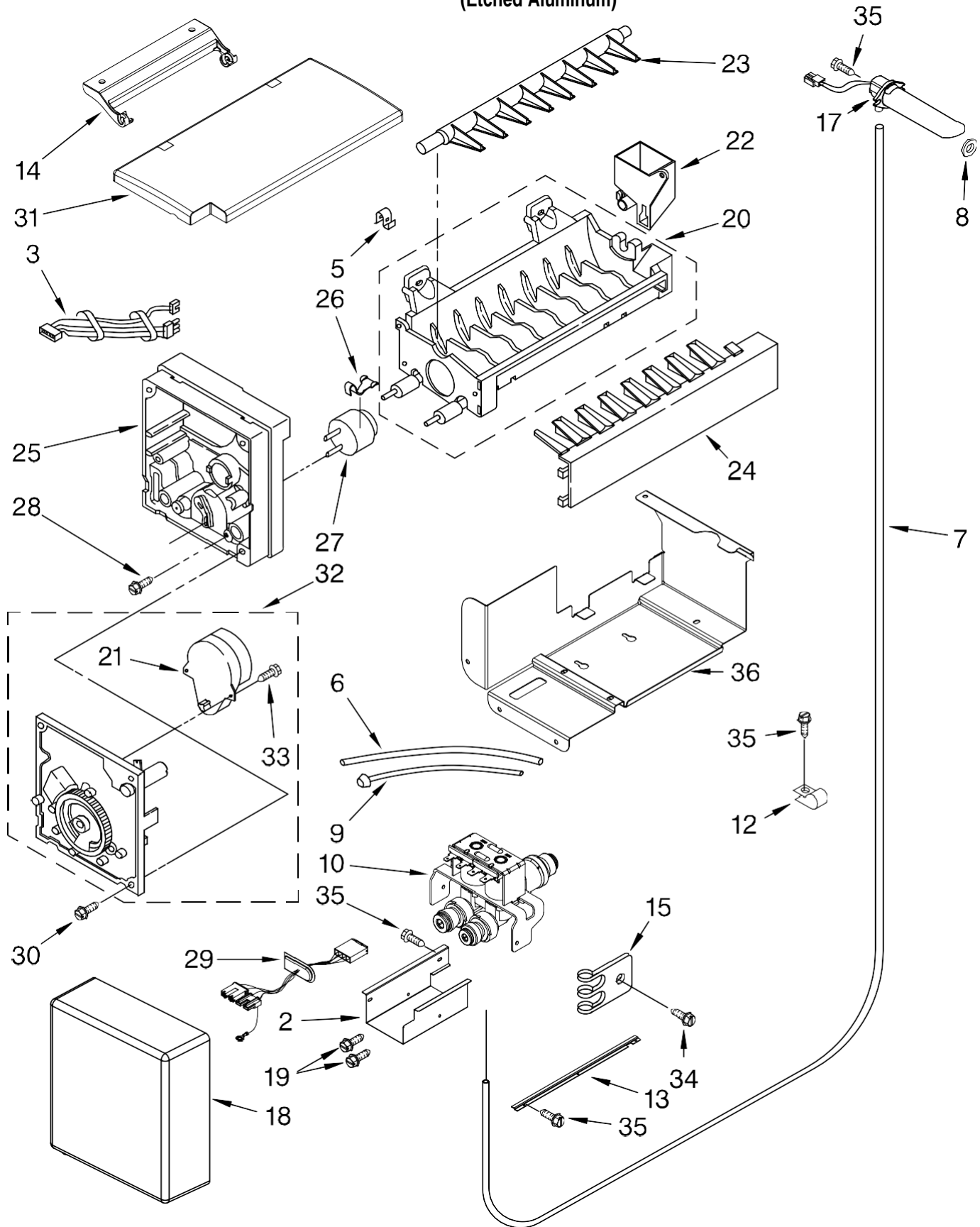
(Etched Aluminum)

Illus.	Part	
No.	No.	DESCRIPTION
1	W10160981	Bracket Assembly, Air Return
2	486194	Screw
3	W10157752	Bracket
4	2309076	Suction Tube
5	2309070	Tube, Connect (Drier/Restrictor)
6	2320615	Drain Pan Assy.
7	W10151288	Cover, Wiring
8	W10153595	Cover, Box
9	W10121374	Tube, Discharge
10	2188820	Thermistor
11	2306094	Evaporator
12	W10140162	Heater, Defrost
13	1113048	Clamp, Heater (2)
14	W10139908	Seal, Return Air
15	2220832	Gasket, Evaporator
16	2155774	Wire Tie
17	W10169509	Clip, Heat Exchanger
18	2320554	Support, Drain Pan
19	9791833	Clip
20	2215648	Dampener

ICEMAKER PARTS

For Models: IF48DBOL

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

ICEMAKER PARTS

For Models: IF48DBOL

(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
2	W10129655	Shield, Valve	20	W10122527	Mold & Heater	31	2221232	Cover, Icemaker
3	2310191	Wire Assembly, Icemaker			(Also Order 542638 Silicone Grease)	32	626680	Module Assembly (Includes Items 21 & 33)
5	628379	Clip, Fuse	21		Motor, (Not Serviceable Order Item 32)	33	489136	Screw (2)
6	2325170	Tube, Filter Inlet	22	628356	Cup-Water Fill	34	489464	Screw
7	2320658	Water Tube	23	627843	Ejector	35	486194	Screw
8	2302758	Seal Gasket	24	2198598	Ice Striper	36	2252228	Bracket, Icemaker Mounting
9	2317912	Tube, Filter Outlet	25	2194712	Support	100	2320636	Complete Icemaker Assembly
10	2317883	Valve, Solenoid	26	2315522	Retainer	<hr/> Following Parts Not Illustrated (Optional Parts Only)		
12	2221070	Clamp, Tube	27	628397	Thermostat (Also Order 542639 Cement Alumilastic)			
13	2320559	Support Valve	28	8533917	Screw	8537055		Cleaner, Stainless Steel
14	2198641	Bracket, Icemaker Cover	29	W10139193	Wire Assembly, Smart Valve	W10151246		Ice Container Assembly
15	2305274	Clamp, Nylon Valve	30	489276	Screw			
17	2302756	Tube, Water Inlet						
18	2257538	Cover						
19	488500	Screw						

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST